BBM
YOUORIENTED SOLUTIONS

BY YOUR SIDE
IN PACKAGING



CAN PACKAGING LINE – VARIETY PACK

RIF
LIN-VP

MODEL
VARIETY PACK

BRAND
MULTIBRAND

CATEGORY
CANNING PAKAGING LINE

Variety pack – can packaging line for 330 ml cans
OCME – SMI – TOSA | Available from December
Complete can packaging line for creating multi-flavor packs designed for the beverage market and large-scale retail. Ideal for combining pre-packaged products (e.g. sweet and bitter orange soda) and producing new mixed packages in wrap-around, tray, or film-only formats.
Composed of:
- **OCME PEGASUS depalletizer** – single head for two product flavors on two output conveyors.
- **SMI SK450T tray packer** – flexible packaging in film, tray, or wrap-around (n.b. video produced for demonstration purposes, not related to this specific operation).
- **OCME PEGASUS palletizer** – high precision and fast cycle speed.
- **TOSA wrapper** – stable and secure wrapping of the finished pallet.
Designed for 330 ml cans, the line reaches speeds of up to 30 packs per minute (24 units each). It is controlled by Siemens PLC and HMI and stands out for its high level of automation, allowing efficient operation with a reduced number of operators. Upon request, BBM can supply the line fully overhauled, tested, and guaranteed.
Compatible spare parts for conveyors and machines are also available, ensuring operational continuity and easy maintenance. An ideal solution for those looking to expand their product offering with high-efficiency variety packs, fast delivery times, and maximum reliability.

To receive more information contact us info@bbmpackaging.com | +39 0345 1826073

Year of construction	2001, 2001, 2004
Max speed	40000
Current size (ml)	330 ml
Container material	Can, Glass, Pet
Worked product	Alcoholc Drinks, Beer, Canned Products, Milk, Oil, Soft Drinks, Sparkling Water, Still water, Wine
Packaging Type	Film, Tray

Type of products to palletize	Packs/crates
Pallets handled	Epal 1200×800 mm
Max reel size	Ø 500 mm
Machine condition	As It is, Overhauled and Guaranteed, Ready-to-use With Compatible Spare Parts
Warranty	6 months
Where to audit	BBM Showroom – Lenna (BG)
Electrical Power	400V 3 Ph +T
HMI	Siemens