



PET LINE STILL AND SPARKLING WATER 25,000 BPH

RIF
LINEA 25K

MODEL

BRAND
KRONES

CATEGORY
COMPLETE PET PLANT

The proposed bottling line is designed for the production of still and sparkling water in PET bottles, with a production capacity of 25,000 bottles per hour.

The line consists of the following elements:

- Atlas Copco ZD2300VSD Compressor (2009)
- Krones Contiform S14 Blow Moulder (2009)
- Eurosistemi Air Conveyors (2002)
- Krones Variojet Filler (2002)
- Krones Labeler (2013)
- BBM Bottle Conveyors

The line can be completed, depending on the customer's specific needs, with packaging solutions (in shrink film, tray, or cardboard) and automatic palletizing systems, with BBM machinery.

Availability: *In production until September-October 2025 - inspectable by appointment*

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Year of construction	2002, 2009, 2013
Max speed	25000
Current size (ml)	1500 ml
Container material	Pet
Worked product	Sparkling Water, Still water
Number of moulds	14
Number of grippers (in-out)	14
Mandrel number	260
Neck finish type	Alaska

Number of valves	80
Number of capping heads	15
CO2 capability	Yes
Type of transfer	Neck gripping
Capper Brand	Zalkin
Type of label	OPP
Application type	With glue
Type of glue	Hot Glue
Number of plates	18
Machine Pitch (mm)	125 mm
Machine type	Rotary
Working direction	Clockwise
Max. container height	350 mm
Number of label magazines	2
Number of plates	18
Machine condition	As It is