



PET WATER AND SOFT DRINKS BOTTLING LINE 18,000 BPH

RIF
LINEA 18K

MODEL

BRAND
MULTIBRAND

CATEGORY
COMPLETE PET PLANT

Complete bottling line for still water, sparkling water, and CSD, with a capacity of up to **18,000 bottles/hour** on the current **1.5-liter PET** format. Built in **2000**, the line includes **OPP hot glue labelling**, **shrink film packaging** (6 lanes), application of pre-cut handles, and palletizing on **Epal 1200x800** pallets with **automatic slip sheet inserter**. Available either “as is” or fully overhauled and guaranteed by BBM.

Machine list:

- Preform tipper VE.CO mod. 30L917 – year 1999
- Preform feeder SIDEL mod. XMMC94 – year 1999
- Blow molder SIDEL SBO14 – year 1999
- Air conveyors LANFRANCHI mod. C170031-B – year 2007
- Filler-rinser monoblock SIDEL-SIMONAZZI EUROSTAR RAA282 – year 1985
- Nitrogen doser TERBOVEN ISTE-CON 5 – year 2008
- Cap elevator PQL MECCANICA mod. 09B3 – year 2011
- Capping machine AROL (serial no. 4935) – year 1998
- Level inspector with pusher HEUFT (serial MHB1540, item HBB800012) – year 2013
- Level inspector HEUFT SPECTRUM (type HBBVXTXXX no. 2DG050602) – year 2013
- Level inspector HEUFT REFLEX (type HBGFIVIEW no. MHE1737) – year 2013
- Labeller KRONES mod. K745-628 – year 1998
- Laser coder LUMONICS SL301 – year 2009
- Bottle conveyors PROCOMAC mod. P3233/1A – year 2000
- Bottle divider PROCOMAC mod. P3227 – year 2000
- Shrink wrapper SMI GROUP SK600F – year 1998
- Pack conveyors PROCOMAC mod. P3233/1A – year 2000
- Inkjet coder for packs MARKEM 9040_FR10140128 – year 2010
- Handle applicator COMAG mod. H65/1 – year 1999
- Pack divider L.M. mod. 28809 – year 2000
- Palletizer ACMI mod. C/1350 – year 1999
- Stretch wrapper TOSA-ACMI mod. 120+475 – year 2012

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Year of construction

1985, 1998, 1999, 2000, 2007, 2008, 2009, 2010,
2011, 2012

Max speed	18000
Current size (ml)	1500 ml
Container material	Pet
Worked product	Soft Drinks, Sparkling Water, Still water
Number of moulds	14
Number of grippers (in-out)	14
Mandrel number	240
Number of grippers	70
Number of valves	80
Number of capping heads	12
CO2 capability	Yes
Type of transfer	Body
Capper Brand	Arol
Type of label	OPP
Type of glue	Hot Glue
Number of plates	18
Machine Pitch (mm)	125 mm
Machine type	Rotary
Working direction	Counter-clockwise
Max. container height	350 mm
Number of label magazines	2
Packaging Type	Film
Number of lanes	6
Type of handles	Pre-cut paper
Pallets handled	Epal 1200x800 mm
Number of plates	18
Automatic interleaf applicator	Yes

Max reel size	Ø 500 mm
Number of reels	1
Machine condition	As It is, Overhauled and Guaranteed, Ready-to-use With Compatible Spare Parts
Warranty	6 months
Where to audit	BBM Showroom – Lenna (BG)
Electrical Power	400 V – 3 PH – 50 Hz