



PET LINE FOR STILL AND SPARKLING WATER – 13,000 BPH

RIF
LIN-13

MODEL
STILL AND SPARKLING WATER 13000 BPH

BRAND
MULTIBRAND

CATEGORY
COMPLETE PET LINE

PET Bottling Line for Still and Sparkling Water

The PET bottling line is a complete, high-performance solution for bottling and packaging PET bottles. It is ideal for companies bottling still and sparkling water looking for an efficient and competitive solution.

This PET bottling line reaches a production capacity of up to 13,000 bottles per hour, available in 500 ml, 1000 ml, 1500 ml, and 2000 ml formats.

Main Features of the PET Bottling Line

- High-efficiency **SIPA** blow molder
- **PROCOMAC** rinsing and filling tribloc with **AROL** capper
- **PE Roll Matic** (2019) labeling machine – **OPP** label
- **2x3, 3x4, 6x4 shrink film packaging**
- **Automatic palletizing and wrapping**
- Available for inspection in production until July 2026. Available since July 2026

Line Composition

- **Blow Molder** **SIPA** SFR 12
- **Rinser** **PROCOMAC** Gripstar
- **Filler** **PROCOMAC** Fillstar
- **Capper** **AROL** 10 heads
- **Labeler** **PE** Labellers
- **Shrink Wrapper** **ZAMBELLI**, including pre-retraction handle applicator
- **Handle Applicator** **COMAG**
- **Palletizer** **LEVATI**
- **Stretch Wrapper** **ROBOPAC**

The complete PET bottling line for still and sparkling water is in excellent condition and available as is, where is. Discover more **used bottling lines**.

To receive more information contact us info@bbmpackaging.com | +39 0345 1826073

Year of construction	2000, 2018, 2019
Max speed	13000
Current size (ml)	1000 ml, 1500 ml, 2000 ml, 500 ml
Container material	Pet
Worked product	Sparkling Water, Still water
Number of moulds	12
Number of grippers (in-out)	6
Number of grippers	50
Number of valves	60
Number of capping heads	10
CO2 capability	Yes
Type of transfer	Neck gripping
Capper Brand	Arol
Type of label	OPP
Type of glue	Hot Glue
Rotation plates	Mechanical
Machine type	Rotary
Working direction	Counter-clockwise
Max. container height	350 mm
Number of label magazines	2
Packaging Type	Film
Number of lanes	6
Type of handles	Pre-cut paper
Automatic interleaf applicator	Yes
Max reel size	Ø 500 mm
Number of reels	1
Machine condition	As It is

