

LINE 1 – BOTTLING LINE SUITABLE FOR WATER & CSD

DATA PROJECT

PRODUCT, FORMATS, OUTPUT

Product to be filled	Still water, Sparkling water, Carbonated soft drinks				
Co2 content(gr/lit)	6gr/lit				
Bottles specifications					
Neck finishing	Pco28mm Corvaglia				
Material	PET				
Type of cap	Screw cap				
Formats to be worked					
	Capacity	Shape	Dimensions	Weight	Output
Format master	1.500ml	round	Existing shape		10-12.000bph
Other format	500ml	round	Existing shape		10-12.000bph
Labels					
	Material	Glue	Type		
All formats	paper	Hot-melt	Wrap around – precut paper		
Packs specifications					
	Format	Collation	Type Of Packaging	Handle	Output
Format	500ml	4x3	Clear film	no	17ppm
Format	1.500ml	3x2	Printed or clear film	no	35ppm
Pallet specifications					
	Type	scheme	Interlayer Pad	Cover	
Format	Epal ½ pallet	existing	Yes, carton pad	no	

DOCUMENTATION & LANGUAGE

Hmi language	Italian, English or other language as already available on the control panels
Safety regulation	CE in use at the moment of manufacturing

MACHINES LIST AND DESCRIPTION

Actual condition	Line still installed, not in production. It will be disassembled starting from end of October 2016 Later on the machines can be inspected at BBM' s showroom
N.1 BLOWER MACHINE SIDEL SBO10/14 SERIES 1, Year 2000 Upgraded with ceramic reflector oven panels for energy saving Chiller is not included	
N.1 KIT OF EXISTING MOULDS FOR FORMAT 1,5LT, type quick change	
N.1 KIT OF EXISTING MOULDS FOR FORMAT 0,5LT, type quick change	
ALTERNATIVELY AVAILABLE A REFURBISHED SIDEL SBO08 SERIES 2 YEAR 2002	
N.1 OCTABIN DUMPER Year 2000	
N.1 AIR CONVEYOR LINE PROCOMAC pneumatic lateral guide adjustment	
N.1 AUTOMATION CABINET FOR AIR CONVEYORS	
N.1 ISOBARIC FILLER-CAPPER RIVI 70-12, CAPPER AROL 12 HEADS retrofitted with PLC Siemens S7	
N.1 WARM CIP SAP, retrofitted with PLC Siemens S7 steam generator is not included	
N.1 PREMIX RIVI	
N.1 LABELLER KRONES CANMATIC 12 HEADS year 1992 in bloc with the filler hot melt precut label (paper/plastic) Nordson glue dispenser problue 7	
N.1 BOTTLES CONVEYORS LINE RIVI complete with accumulation table	
N.1 PACKS CONVEYORS LINE RIVI year 1999	
N.1 AUTOMATION CABINET FOR BOTTLES AND PACK CONVEYORS integrated into the filler cabinet	
N.1 SHRINKWRAPPER MACHINE SMI SK800F year 1998 upgraded with brushless unwinding system and faster cutting knife groups	
N.1 CARTESIAN LOW INFEED SINGLE LANE PALLETIZER OCME P115 year 1997 pallet EPAL and 1/2 pallet interlayer carton pad insertion, storage for empty pallet lateral protection	
N.1 PALLET STRETCH WINDER MACHINE TOSA year 2001 retrofitted with PLC Siemens S7, HMI proface touch screen	
N.1 PALLET MOTORIZED CONVEYORS, LINE	
N.1 FULL KIT OF CHANGE OVER PARTS FOR EXISTING FORMAT 1,5LT	
N.1 FULL KIT OF CHANGE OVER PARTS FOR EXISTING FORMAT 0,5LT	

PURCHASING OPTIONS AVAILABLE	
DESCRIPTION	PRICE
<p>OPTION AS-IS, WHERE IS: Disassembling at present location: included Overhauling activities: at Buyer's charge Guarantee: no guarantee</p>	<p><u>Would like to receive a quotation</u></p>
<p>OPTION REFURBISHED: Disassembling at present location: included Overhauling activities: included Dry cycle FAT before delivery: included Guarantee: 6 months</p>	<p><u>Would like to receive a quotation</u></p>