

## LINE 7 – BOTTLING LINE SUITABLE FOR WATER & CSD

### DATA PROJECT

#### PRODUCT, FORMATS, OUTPUT

Product to be filled	Suitable for Still water, Sparkling water, carbonated soft drinks				
Co2 content(gr/lt)	6gr/lt				
<b>Bottles specifications</b>					
Neck finishing	Pco28mm Alaska 267 novelball				
Material	PET				
Type of cap	Screw cap				
<b>Formats to be worked</b>	Capacity	Shape	Dimensions	Weight	Output
Format master	1.500ml	round	tbd		28.000bph
Other format	500ml	round	tbd		32.000bph
<b>Labels</b>	Material	Glue	Type		
All formats	opp	Hot-melt	Wrap around – plastic label from reel		
<b>Packs specifications</b>	Format	Collation	Type Of Packaging	Handle	Output
Format	1.500ml	3x2	Printed film	yes	80ppm
Other format	500ml	4x3	Clear film	no	40ppm
<b>Pallet specifications</b>	Type	scheme	Interlayer Pad	Cover	
Format	Epal ½ pallet	existing	Yes, carton pad	no	

#### DOCUMENTATION & LANGUAGE

Hmi language	Italian
Safety regulation	CE in use at the moment of manufacturing

## MACHINES LIST AND DESCRIPTION

### Actual condition

Line composed by stand alone machines assembled together  
Combi still installed, it can be inspected running in production till  
march 2017  
Other used machines can be inspected at BBM' s showroom  
Line partly composed by brand new parts

**N.1 COMBI SIDEL SELECT 20 EUROTRONICA FMC 140 -20 C**, composed by:  
Year 2007-2008

#### -BLOWER MACHINE SIDEL SBO20 UNIVERSAL

Max nominal output: up to 36.000bph  
20 cavities  
Air recovery system  
Ceramic oven lamps reflectors

#### -FILLER SIMONAZZI EUROTRONICA FMC 140 / 20 C

Max nominal output: up to 32.000bph with format 1,5lt carbonated water  
Filling technology: electronic valves with flowmeters  
140 filling valves  
Pitch 113 suitable for squared shaped bottles 2lt  
Stainless steel machine frame  
Dummy bottles for sanification  
Centralized automatic lubricating system

#### -CAPPER AROL EUROPK 20 HEADS SPIRAL BUFFER

Pick & place system  
Spiral caps accumulation buffer

#### N.1 OCTABIN DUMPER

Year 2007

#### -CIP unit CIP ML 2.4ST1

SKID module capacity 60.000 l/h @ 4 bar  
Buffer module with n.2 tanks AISI316 capacity 4.000lt each  
Piping between CIP and filler not included

#### -CAPS FEEDER AIDLIN 24 SIDEL

#### -PREFORMS' OCTABIN DUMPER

#### N.1 KIT OIL FREE HP COMPRESSOR 0-40BAR SIAD TEMPO<sup>2</sup> 3.700, COMPOSED BY:

Year 2008

Total output: 3.700m<sup>2</sup>/h  
n.2 Hp compressors tempo 1850 2 output 1.850m<sup>2</sup>/h each  
n.1 electrical cabinet with inverter control

remarks: accumulation tank, cooling circuits(chiller & cooling tower) : excluded

#### N.1 OIL FREE LP COMPRESSOR INGERSOLL RAND CENTAC

Centrifugal type

#### N.1 BRAND NEW MANUFACTURING BOTTLES CONVEYOR LINE, including:

Dryer L2000mm  
Lubricating circuit  
Drip trays

#### N.1 BRAND NEW ELECTRICAL CABINET & AUTOMATION FOR BOTTLES CONVEYORS

Plc Siemens S7-300

#### N.1 USED OPP LABELLER MACHINE SACMI OPERA 400 RF 33T S1/E1

Year 2008, never started in production

Max nominal output: 41.000bph  
- Bottle holding platforms quick release system  
- SEW motor

- Air conditioned electrical cabinet.
- Automatic Auto splicing Device
- Lincoln lube automatic lubrication system
- BY-PASS

**N.1 REFURBISHED PACKS CONVEYORS LINE OCME**

**N.1 AUTOMATION CABINET OCME**

Plc Siemens S7  
 Touch screen HMI

**N.1 REFURBISHED SHRINKWRAPPER MACHINE SMI SK800F**

Year 1999  
 Upgraded with brushless unwinding film system and faster motorized knife

**N.1 REFURBISHED HANDLE APPLICATOR COMAG 100/1**

Year 2001

**N.1 PORTAL FRAME MANIPULATOR HSB30**

Year 2014  
 Handling system with controlled electric axis and brushless

**N.1 REFUBISHED CARTESIAN LOW INFEED DOUBLE LANE LOW INFEED PALLETIZER PROCOMAC LEVATI**

year 2000  
 retrofitted with PLC SIEMENS S7 and touch screen HMI  
 pallet EPAL and 1/2 pallet  
 interlayer carton pad insertion,  
 storage for empty pallet  
 lateral protection

**N.1 REFUBISHED PALLET MOTORIZED CONVEYORS' LINE**

**PURCHASING OPTIONS AVAILABLE**

DESCRIPTION	PRICE
<p><b>OPTION AS-IS, WHERE IS (available only for COMBI, other machines are already refurbished):</b>            Disassembling at present location: included            Overhauling activities: at Buyer's charge            Guarantee: no guarantee</p>	<p><a href="#"><u>Would like to receive a quotation</u></a></p>
<p><b>OPTION WHOLE LINE REFURBISHED:</b>            Disassembling at present location: included            Overhauling activities: included            Dry cycle FAT before delivery: included            Guarantee: 6 months</p>	<p><a href="#"><u>Would like to receive a quotation</u></a></p>