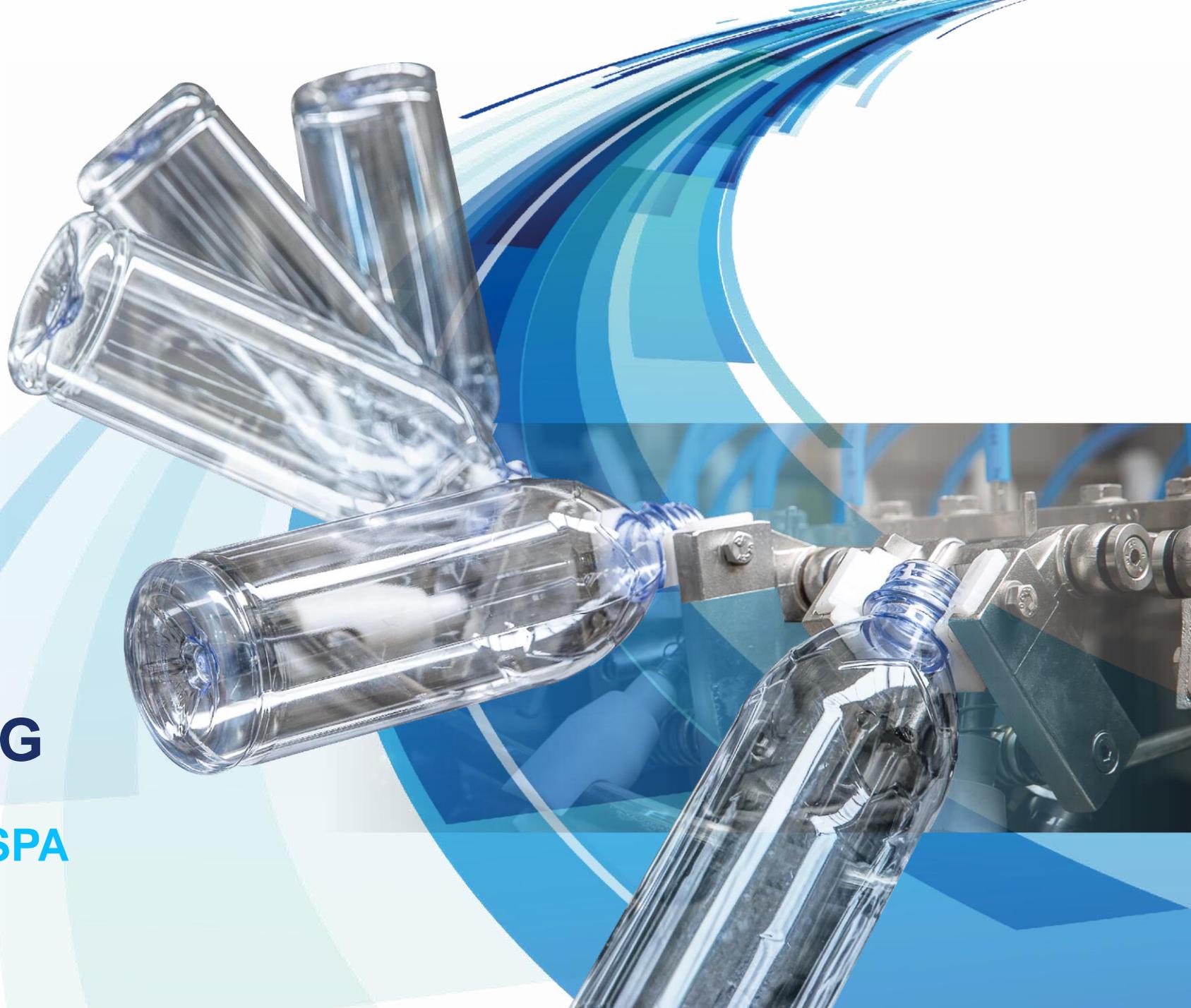




CORPORATE PRESENTATION

**TURNKEY
LINE DISMANTLING
OF N. 3 GLASS LINES
FOR SANPELLEGRINO SPA**





Founded in 1899 in San Pellegrino Terme, today Sanpellegrino S.p.A. is the reference company in Italy in the field of mineral waters and non-alcoholic beverages. In 1997, the company joined the Nestlé group; in addition to holding the homonymous brand of sparkling water, Sanpellegrino bottles other brands of mineral waters, soft drinks and aperitifs.



THE COMPANY EMPLOYS ABOUT 1.400 EMPLOYEES, AND RECORDED A TURNOVER OF 893 MILLION EUROS IN 2020

In the Ruspino plant, in San Pellegrino Terme (Bergamo), is bottled Sanpellegrino water, a symbol of Made in Italy and of Italian excellence in the world. Here, with an investment of over 90 million euros, work is underway on the construction of a Flagship Factory, designed to actively contribute to the economic, environmental, and social enhancement of the territory of the Brembana Valley.

**SINCE 1899,
THE MOST
ICONIC ITALIAN
WATER SOURCE**

**FLAGSHIP
FACTORY
IN 2022**

The ambitious project of BBM Service

BBM Service joined the renovation of the production site in Ruspino, aimed at making the plant "iconic for the brand, open and transparent".

The choice of BBM Service confirms the important history of solid collaboration between the two companies, which have been cooperating for more than ten years

Historic collaboration

Innovative approach to the customer

Flexibility and versatility



The premises

San Pellegrino was looking for a partner that could guarantee a dismantling service of three lines as for over 100 machines and accessory equipment, each with a nominal capacity of 50,000 bottles per hour, covering an area of 6700 square meters.

The ambitious dismantling work, to be carried out on such a vast area, would have begun at the end of November and completed by the end of the year.

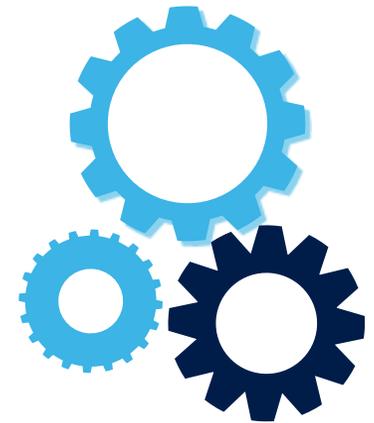
BBM Service immediately ensured the execution of rapid work and the complete liberation of the construction site from all the materials and equipment involved, ensuring due compliance with the timing and expectations.

3 bottling lines

One month of time

Main goal: a completely clear worksite

100



the machinery to be dismantled and handled from San Pellegrino

50k



bph: the nominal capacity of each of the bottling lines

Diary of an exceptional event

The first meetings focused on the assessment of the feasibility of the project: among the main obstacles, the positioning of the machinery on different levels, the necessary rotation of some bulky machines, and the adoption of systems for filtering fumes and dust

Project management in spaces often too narrow for the size of the materials heralded challenging and delicate maneuvers

Dialogues on safety and risk prevention have been particularly thorough, in pursuit of strict application of the existing directives



Diary of an exceptional event



In October, BBM began organizing and sharing technical solutions. Weekly, an exceptional program of night activities was prepared in case of need. In the end, the implementation of night work was not necessary

In November, BBM Service identified what would be the items to be transported and numbered them with ad hoc stickers, to facilitate classification

In just over a month, BBM's technical staff has cataloged, disassembled, and moved a hundred machines and accessories

The layout phases



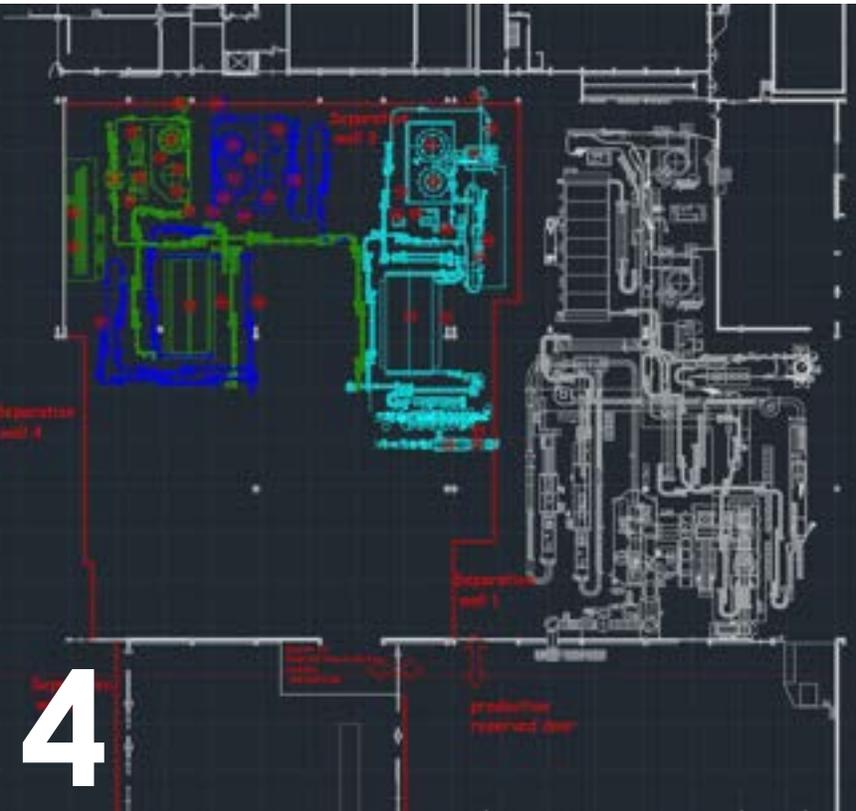
Initial situation: what the layout of the three bottling lines looked like before starting dismantling



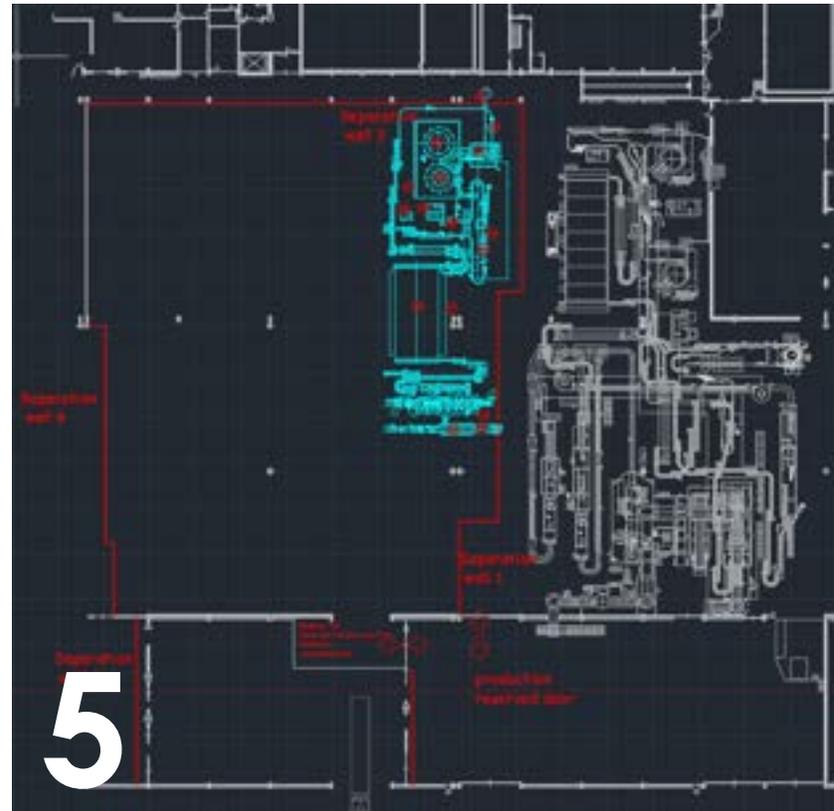
In phase 2, a Krones labeller and a depalletizer were disassembled



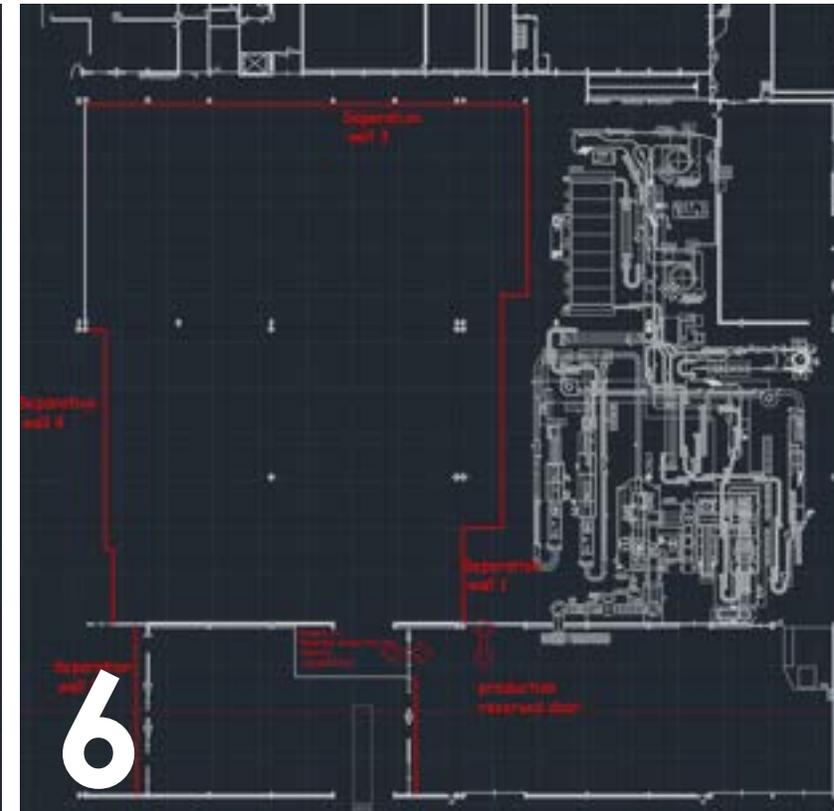
In phase 3, three palletizers and another depalletizer were removed



In step 4, the entire packaging zone disappears from the layout

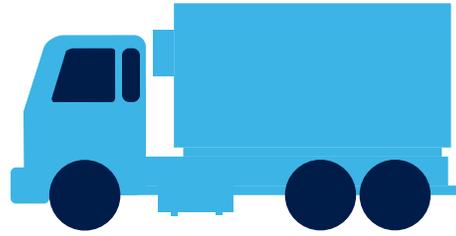


In phase 5, two palletizers and two filling monoblocks were removed



The final situation at the end of the dismantling: the filler, the pasteurizer, and a cluster packaging machine were dismantled

8



TIR trucks moved between
San Pellegrino and Lenna per day

The numbers

Part of the bottling machinery was transferred to the Lenna showroom, where they will be retrofitted to provide latest-generation performance and meet new market needs, while obsolete machinery will be dismantled.

There were state-of-the-art equipment on site, including 3 aerial platforms, 5 forklifts, 3 electric pallet trucks, 2 electric front cranes - one of which is 60 tons -, 2 lowered trucks with special permits and 1 standard shuttle truck.

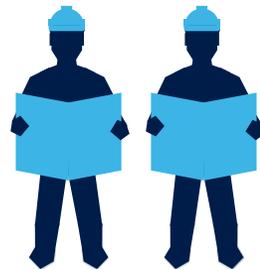
An intervention of a certain magnitude, carried out with punctuality thanks to the collaboration with excellent partners

38

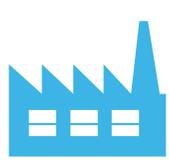


total working days
for the dismantling of 3 glass lines.
Of these, 13 festive and pre-festive

50



the total number of BBM
technicians involved at
the same time in
dismantling operations



6.7k

square meters: the total amplitude
of the San Pellegrino shipyard

People

BBM Service would like to thank the collaborators **Tarotrans Srl** and **Autotrasporti Dolci Srl** for the punctuality and professionalism of the logistics services, throughout the duration of the operation.

A heartfelt thanks to **CSTA**, for the promotion of occupational safety culture on-site and collaboration in managing the bureaucratic aspects of risk activities.

For the realization of this exceptional order, **BBM Service has brought together one special team of professionals:**

Site Safety Manager – Matteo Boffelli

Site Operations Manager – Dario Severgnini

Logistics Manager – Elisa Arci

Waste Management Manager – Giovanni Pizzagalli

Responsible for receiving goods in Lenna – Christian Normanni



The result

The result is a clean and free shed, completely emptied, ready and already available for the installation of new bottling lines.

The machinery will be available for viewing at the BBM showroom in Lenna.



“ “ BBM is a company, but **it's the people who make the difference.** The collaboration and team spirit established between our realities, from the construction management to the individual site technicians, is what has made the dismantling of SANPELLEGRINO one of the best references of our Group.

Omar Galizzi
Responsible for the dismantling project for the plant
of San Pellegrino



“ “ I'm really happy with the result. The days spent on-site as a technician gave me the certainty of being surrounded by beautiful and good people, even before colleagues and technicians. **Thanks also to all our customers, who constantly believe in BBM and allow our growth**

Giuseppe Boffelli
CEO of BBM Service



THANK YOU.

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