

CORSI DI FORMAZIONE



*BUSINESS PRESENTATION*

# **TRAINING COURSES**

## **BOTTLING LINE TRAINING**



# BOTTLING LINE TRAINING

Training courses for **line operators, maintenance technicians, and production managers.**

## WHY IS IT IMPORTANT TO DO IT?

- Preserving the operation of machines and making the most of their potential
- Keeping up-to-date with new machine technologies to ensure adequate preparation
- Train your employees to operate autonomously, detect and correct malfunctions
- and maintain maximum line and machine efficiency

### PRACTICAL TRAINING

The BBM training service will proactively engage your staff by sharing knowledge and experience

### ON-SITE COURSES

Training courses can be organised directly at your plant, optimising costs and time.

### SPECIALISED TRAINERS

Able to transmit the necessary knowledge to meet the needs of those who will have to use the machines





# BLOW MOULDING MACHINES COURSES

We offer technical courses that will enable you to make the most of the potential of your blow molding machines, as well as increase the involvement and maximize the potential of your employees.

**The content of the training can be adapted to your needs and to specific areas of improvement you want to explore.**



**Advanced training in  
mechanical  
maintenance**



**Training in  
Processes**

Depending on the profile of your team, these training courses can be combined.



# ADVANCED MECHANICAL MAINTENANCE TRAINING

## BENEFITS

Carry out machine maintenance (mechanical aspects) efficiently, reduce production stops and rationalize maintenance costs.

## COURSE GOALS

- Learning the principles of machine operation - Functional groups and mechanical aspects
- Understand and use the maintenance plan and technical documentation
- Carry out the main settings and lubrication
- Understand the complete synchronization of the machine
- Understand machine replacements and tuning





# PROCESS TRAINING

## BENEFITS

Ensure machine efficiency, and production quality and optimize energy consumption through a clear understanding of all aspects of equipment technology.

## COURSE GOALS

- Understand the parameters of different equipment processes
- Identify the influence of the machine environment on process parameters
- Know how to control production quality parameters
- Carry out modification of an existing process to reduce energy consumption



**BBM Service S.p.A.**  
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### ISPEZIONI PER SOFFIATRICI SIDEL

Matricola macchina	Tecnico collaudatore: (firma leggibile)
Modello macchina GR	
Tecnico Collaudatore	
Data	

	DATA	NUMERO BOTTIGLIE PRODOTTE
BOTTIGLIE SOFFIATE IN COLLAUDO		
BOTTIGLIE SOFFIATE CON ASSISTENZA		

**NOTE SU PRESSIONE**  
(specifica delle pressioni utilizzate)

**Checklist**

**Controlli dei livelli delle acquecchie e gasolio:**

- Controllare i livelli delle acquecchie dritta e sinistra di ciascuna unità porta moule.

**Controlli a richiesta:**

- COMPARATEUR analitico sul l'acqua dritta du LUPM N°1.
- LUPM: livello porta moule dritta et gauche, non vernaculaire.

**TOLERANCE A OBTENIR entre l'égarecchie dritta et gauche sur une même UPM:** 0 - 0,5 mm

**ECART MAXI entre l'égarecchie dritta de l'UPM N°1 et les autres égarecchie drittes:** 0 ± 0,05 mm

**Attention:** L'égarecchie gauche ne doit jamais être plus haute que l'égarecchie droite sur une même unité porte moule. Ne pas retoucher la hauteur des égarecchie drittes et gauches.

**Outillage utilisé:**

- Compensateur
- Support de compensateur

Remarque: Noter sur le PV DE CONTRÔLE les hauteurs obtenues. Noter sur le PV DE CONTRÔLE les 10 des UPM le plus bas et le plus haut en prenant soin d'indiquer les valeurs obtenues ainsi que leurs sens (+ ou -).

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### STRUMENTI NECESSARI

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### ALLINEAMENTO UNITA' PORTA STAMPO

STAMPO	SX	DX	STAMPO	SX	DX
1			6		
2			7		
3			8		
4			9		
5			10		

# MATERIALS AND CERTIFICATES OF ATTENDANCE

We provide all the necessary course material. We supply each technician with a USB stick containing the slides of the course, any original manuals of the machines on which the course was held, and technical sheets for inspecting the machine, for recognizing any defects, so that they can act quickly and consciously thanks to the list of remedies provided by us.

At the end of each course, we provide each participant with a certificate of attendance.

SERVICE – TRAINING COURSES

BY YOUR SIDE  
IN PACKAGING



# REFERENCES

Here are some of our customers who have chosen our training courses





# THANK YOU.

**BBM Service s.r.l.**

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