

LINE 6 – BOTTLING LINE SUITABLE FOR WATER

DATA PROJECT

PRODUCT, FORMATS, OUTPUT

Product to be filled	Still water, Sparkling water,				
Co2 content(gr/lt)	6gr/lt				
Bottles specifications					
Neck finishing	Pco28mm BPF				
Material	PET				
Type of cap	Screw cap				
Formats to be worked	Capacity	Shape	Dimensions	Weight	Output
Format master	1.500ml	Cylindrical	existing		21.000bph
Other format	500ml	cylindrical	Brand new		25.000bph
Labels	Material	Glue	Type		
All formats	plastic	Hot-melt	Wrap around – OPP from reel		
Packs specifications	Format	Collation	Type Of Packaging	Handle	Output
Format	1.500ml	3x2	clear film	yes	60ppm
Format	500ml	4x3	clear film	no	35ppm
Pallet specifications	Type	scheme	Interlayer Pad	Cover	
Format	Epal ½ pallet	existing	Yes, carton pad	no	

DOCUMENTATION & LANGUAGE

Hmi language	Italian
Safety regulation	CE in use at the moment of manufacturing

MACHINES LIST AND DESCRIPTION	
Actual condition	machines under overhauling activities they can be inspected at BBM' s showroom
MACHINE LIST	SUPPLY CONDITIONS
N.1 BLOWER MACHINE SIDEL SBO14 UNIVERSAL Year 2007 Equipped with: Air recovery system Quick change system for moulds	refurbished
N.1 OCTABIN DUMPER Year 2007	refurbished
N.1 AIR CONVEYOR LINE PROCOMAC Year 2001 pneumatic lateral guide adjustment	refurbished
N.1 AUTOMATION CABINET FOR AIR CONVEYORS	refurbished
N.1 ISOBARIC FILLER-CAPPER MACHINE SARCFMI COMPOSED BY: -ISOBARIC FILLER SARCFMI 100 VALVES -CAPPER ZALKIN 20 HEADS available with separate quotation upon request the integration of a brand new rinser in bloc with the machine	refurbished
N.1 PNEUMATIC CAPS ELEVATOR	refurbished
CIP SAP MOD 2965/AUTO/200 Year 2002 n.3 accumulation tanks for cleaning products HMI touch screen	refurbished
N.1 SATURATOR SARCFMI-TMCI PADOVAN Year 2002 capacity 42.000 lt/h @ 6gr CO2 accumulation tank 13.000 lt	refurbished
N.1 BOTTLES CONVEYORS LINE PROCOMAC	refurbished
N.1 USED OPP LABELLER MACHINE SACMI OPERA 400 RF 33T S1/E1 Year 2008, <u>never started in production</u> Max nominal output: 41.000bph - Bottle holding platforms quick release system - SEW motor - Air conditioned electrical cabinet. - Automatic Auto splicing Device - Lincoln lube automatic lubrication system - BY-PASS	refurbished
N.1 REFURBISHED SHRINKWRAPPER MACHINE SMI SK800F Year 1999 Upgraded with brushless unwinding film system and faster motorized knife	refurbished
N.1 REFURBISHED HANDLE APPLICATOR COMAG 100/1 Year 2001	refurbished
N.1 REFURBISHED PACKS CONVEYORS LINE OCME	refurbished
N.1 AUTOMATION CABINET OCME FOR PACKS CONVEYORS Plc Siemens S7 Touch screen HMI	refurbished
N.1 PORTAL FRAME MANIPULATOR HSB30 Year 2014 Handling system with controlled electric axis and brushless	refurbished
N.1 REFUBISHED CARTESIAN LOW INFEED DOUBLE LANE LOW	refurbished

<p>INFEED PALLETIZER PROCOMAC LEVATI year 2000 retrofitted with PLC SIEMENS S7 and touch screen HMI pallet EPAL and ½ pallet interlayer carton pad insertion, storage for empty pallet lateral protection</p>	
<p>N.1 PALLET STRETCH WINDER MACHINE ITW MIMA OCTOPUS 1800SF year 2002</p>	refurbished
<p>N.1 REFUBISHED PALLET MOTORIZED CONVEYORS' LINE</p>	refurbished

PURCHASING OPTIONS AVAILABLE	
DESCRIPTION	PRICE
<p>OPTION REFURBISHED: Disassembling at present location: included Overhauling activities: included Dry cycle FAT before delivery: included Guarantee: 6 months</p>	<p><u>Would like to receive a quotation</u></p>